

Lincolnweld® L-70

AWS EA1 • Low Alloy Solid Electrode

Conformances

AWS A5.23/A5.23M: 2007 EA1
 MIL-E-23765/4: MIL-EA1
 EN 756: S2Mo

Recommended Fluxes

Lincolnweld® 761®, 781™, 860®, 882™, 888™, 995N™,
 761-Pipe™, P223™, SPX80™

Key Features

- ▶ A low carbon, medium manganese, low silicon, 1/2% molybdenum wire used for single or multiple pass welds
- ▶ A standard choice for pipe fabrication and other limited pass applications

DIAMETERS / PACKAGING

Diameter in (mm)	60 lb (27.2 kg) Coil	1000 lb (453 kg) Speed Feed® Drum	2200 lb (998 kg) Speed Feed® Stem
5/64 (2.0)	ED012054		
1/8 (3.2)	ED012051	ED021192	ED032971
5/32 (4.0)	ED012053	ED021193	ED032970
3/16 (4.8)	ED012052	EDS21194	ED032996

WIRE COMPOSITION⁽¹⁾ - As Required per AWS A5.23/A5.23M:2007

	%C	%Mn	%Si	%Mo	%S	%P	%Cu
Lincolnweld® L-70	0.05-0.15	0.65-1.00	0.20	0.45-0.65	0.025	0.025	0.35

Lincolnweld® LA-75

AWS ENi1K • Low Alloy Solid Electrode

Conformances

AWS A5.23/A5.23M: 2007 ENi1K
 EN 756: SZ

Recommended Fluxes

Lincolnweld® 860®, 865™, 880™, 880M®, 882™, 888™,
 MIL800-H™, MIL800-HPNi™, 960®, 980™

Key Features

- ▶ A low carbon, medium manganese, high silicon, nickel-bearing electrode designed for use with Lincolnweld® neutral fluxes
- ▶ Suitable for use in applications requiring less than 1% Ni wire composition

DIAMETERS / PACKAGING

Diameter in (mm)	60 lb (27.2 kg) Coil	1000 lb (453 kg) Speed Feed® Drum
5/64 (2.0)	ED011066	
3/32 (2.4)	ED011064	ED027225
1/8 (3.2)	ED011062	
5/32 (4.0)	ED011065	ED027224

WIRE COMPOSITION⁽¹⁾ - As Required per AWS A5.23/A5.23M:2007

	%C	%Mn	%Si	%Ni	%S	%P	%Cu
Lincolnweld® LA-75	0.12	0.80-1.40	0.40-0.80	0.75-1.25	0.020	0.020	0.35

⁽¹⁾Single values are maximums.

Material Safety Data Sheets (MSDS) and Certificates of Conformance are available on our website at www.lincolnelectric.com

TEST RESULTS

Test results for mechanical properties, deposit or electrode composition and diffusible hydrogen levels were obtained from a weld produced and tested according to prescribed standards, and should not be assumed to be the expected results in a particular application or weldment. Actual results will vary depending on many factors, including, but not limited to, weld procedure, plate chemistry and temperature, weldment design and fabrication methods. Users are cautioned to confirm by qualification testing, or other appropriate means, the suitability of any welding consumable and procedure before use in the intended application.

CUSTOMER ASSISTANCE POLICY

The Lincoln Electric Company is manufacturing and selling high quality welding equipment, consumables, and cutting equipment. Our challenge is to meet the needs of our customers and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for information or advice about their use of our products. Our employees respond to inquiries to the best of their ability based on information provided to them by the customers and the knowledge they may have concerning the application. Our employees, however, are not in a position to verify the information provided or to evaluate the engineering requirements for the particular weldment. Accordingly, Lincoln Electric does not warrant or guarantee or assume any liability with respect to such information or advice. Moreover, the provision of such information or advice does not create, expand, or alter any warranty on our products. Any express or implied warranty that might arise from the information or advice, including any implied warranty of merchantability or any warranty of fitness for any customers' particular purpose is specifically disclaimed.

Lincoln Electric is a responsive manufacturer, but the selection and use of specific products sold by Lincoln Electric is solely within the control of, and remains the sole responsibility of the customer. Many variables beyond the control of Lincoln Electric affect the results obtained in applying these types of fabrication methods and service requirements.

Subject to Change – This information is accurate to the best of our knowledge at the time of printing. Please refer to www.lincolnelectric.com for any updated information.