

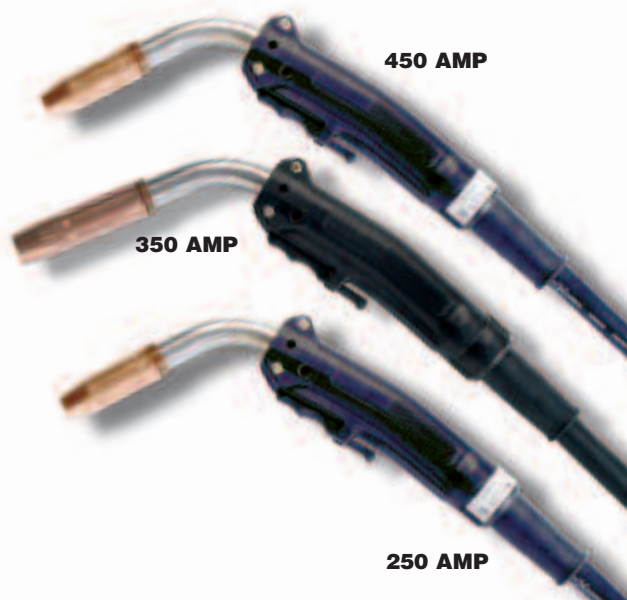
Spray Master™ Air-Cooled MIG Guns

Tweco®
Professional

SPRAY MASTER™

250, 350 & 450 AMP AIR-COOLED 80% duty cycle, mixed gases

- Heavy-duty contact tip and diffuser for improved performance in high heat applications
- Rated at 80% duty cycle using Argon/CO₂ gases
- Ergonomic handle design reduces welder's fatigue
- Simplified direct rear plug for ease of installation
- Easy to repair and maintain – only 10 parts
- Optional locking trigger or dual schedule trigger (350 & 450 Amp only)
- Ideal for use with Argon mixed gas for Spray and Pulse welding applications



250 AMP MIG GUN

Wire Size	Cable Length	Rear Connection Style (PART NO. / STOCK NO.)				Dual Schedule Trigger	Locking Trigger	Long Conductor Tubes
		Tweco*	Miller	Lincoln†	Euro-Kwik			
.035"-.045" 0,9-1,2mm Wire	10 ft. 3M	MS210-3545 1023-1100	MS210M-3545 1023-1110	N/A	MS210X-3545 1023-1125			
.035"-.045" 0,9-1,2mm Wire	12 ft. 4M	MS212-3545 1023-1101	MS212M-3545 1023-1111	MS212L-3545 1023-1136	MS212X-3545 1023-1126			
.035"-.045" 0,9-1,2mm Wire	15 ft. 5M	MS215-3545 1023-1102	MS215M-3545 1023-1112	N/A	MS215X-3545 1023-1127			
.035"-.045" 0,9-1,2mm Wire	20 ft. 6M	MS220-3545 1023-1103	MS220M-3545 1023-1113	N/A	N/A			
.035"-.045" 0,9-1,2mm Wire	25 ft. 8M	MS225-3545 1023-1108	MS225M-3545 1023-1118	N/A	MS225X-3545 1023-1133			

* May require adaptor plug for some feeders

† Fits Lincoln LN 7, 8, 9, SP200

350 AMP MIG GUN

Wire Size	Cable Length	Rear Connection Style (PART NO. / STOCK NO.)				Dual Schedule Trigger	Locking Trigger	Long Conductor Tubes
		Tweco*	Miller	Lincoln†	Euro-Kwik			
.045"-1/16" 1,2-1,6mm Wire	10 ft. 3M	MS310-116 1036-1610	MS310M-116 1036-1635	N/A	MS310X-116 1036-1618			
.045"-1/16" 1,2-1,6mm Wire	12 ft. 4M	MS312-116 1036-1613	MS312M-116 1036-1638	MS312L-116 1036-1646	MS312X-116 1036-1621			
.045"-1/16" 1,2-1,6mm Wire	15 ft. 5M	MS315-116 1036-1615	MS315M-116 1036-1640	MS315L-116 1036-1647	MS315X-116 1036-1623			
.045"-1/16" 1,2-1,6mm Wire	15 ft. 5M	MS315-116DS 1036-1631	MS315M-116DS 1036-1633	N/A	N/A	X		
.045"-1/16" 1,2-1,6mm Wire	15 ft. 5M	MS315-116LC 1036-1627	MS315M-116LC 1036-1629	N/A	MS315X-116LC 1036-1628		X	
.035"-.045" 0,9-1,2mm Wire	15 ft. 5M	MS315-3545 1036-1607	N/A	N/A	N/A			
.045"-1/16" 1,2-1,6mm Wire	20 ft. 6M	MS320-116 1036-1612	MS320M-116 1036-1637	N/A	N/A			
.045"-1/16" 1,2-1,6mm Wire	25 ft. 8M	MS325-116 1036-1617	MS325M-116 1036-1642	N/A	MS325X-116 1036-1620			

* May require adaptor plug for some feeders

† Fits Lincoln LN 7, 8, 9, SP200

U.S. Customer Care: 800-426-1888 / FAX 800-535-0557

450 AMP MIG GUN

Wire Size	Cable Length	Rear Connection Style (PART NO. / STOCK NO.)				Dual Schedule Trigger	Locking Trigger	Long Conductor Tubes
		Tweco*	Miller	Lincoln†	Euro-Kwik			
.045"-1/16" 1,2-1,6mm Wire	10 ft. 3M	MS410-116 1040-1050	MS410M-116 1040-1060	MS410L-116 1040-1070	MS410X-116 1040-1075			
.045"-1/16" 1,2-1,6mm Wire	12 ft. 4M	MS412-116 1040-1051	MS412M-116 1040-1061	N/A	MS412X-116 1040-1076			
.045"-1/16" 1,2-1,6mm Wire	12 ft. 4M	N/A	MS412M-116DS 1040-1096	N/A	N/A	X		
.045"-1/16" 1,2-1,6mm Wire	15 ft. 5M	MS415-116 1040-1052	MS415M-116 1040-1062	MS415L-116 1040-1072	MS415X-116 1040-1077			
.045"-1/16" 1,2-1,6mm Wire	15 ft. 5M	MS415-116DS 1040-1095	MS415M-116DS 1040-1097	N/A	N/A	X		
.045"-1/16" 1,2-1,6mm Wire	15 ft. 5M	MS415-116LC 1040-1090	MS415M-116LC 1040-1092	MS415L-116LC 1040-1074	MS415X-116LC 1040-1091		X	
.045"-1/16" 1,2-1,6mm Wire	15 ft. 5M	MS415-116LM 1040-1053	MS415M-116LM 1040-1063	MS415L-116LM 1040-1073	MS415X-116LM 1040-1078			X
.045"-1/16" 1,2-1,6mm Wire	20 ft. 6M	MS420-116 1040-1059	MS420M-116 1040-1064	N/A	N/A			
.045"-1/16" 1,2-1,6mm Wire	20 ft. 6M	N/A	MS420M-116DS 1040-1098	N/A	N/A	X		
.045"-1/16" 1,2-1,6mm Wire	25 ft. 8M	MS425-116 1040-1058	MS425M-116 1040-1068	MS425L-116 1040-1071	MS425X-116 1040-1083			
.045"-1/16" 1,2-1,6mm Wire	25 ft. 8M	N/A	MS425M-116DS 1040-1099	N/A	N/A	X		
.045"-1/16" 1,2-1,6mm Wire	25 ft. 8M	N/A	MS425M-116LM 1040-1069	N/A	N/A			X

* May require adaptor plug for some feeders

† Fits Lincoln LN 7, 8, 9, SP200