

TWECO® ROTO-WORK GROUNDING CLAMPS

Tweco Roto-Work Ground Clamps are designed primarily to work in conjunction with the Tweco Roto-Ground Device. However, they may also be used for other high amperage grounding applications. The Roto-Ground shaft screws into the tapped back of the Roto-Work Clamp. The clamp is quickly attached or moved from one rotating weldment or fixture to the other without removing the Roto-Ground from it. Saves welding down time.

Roto-Work Clamps are made from a copper alloy. They come in 600, 1200 and 2000 ampere capacity. Number WCRG-2000 has two tightening screws. Number WCRG-600 works only with No. RG-230 due to its smaller shaft size. Large tightening screws and ample contact surface area provide cool, efficient operation.



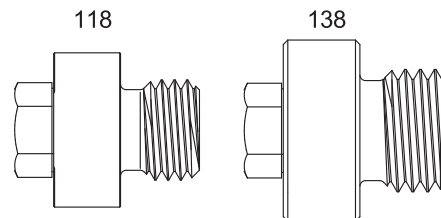
WCRG-1200

GC-600-75

| Stock Number | Model Number | Amperage Capacity | Fits Roto-Ground | Clamp Contact | Throat Height | Throat Depth | Over-All Height | Over-All Width | Tapped For |
|--------------|--------------|--|------------------|---------------|------------------|------------------|-------------------|------------------|------------|
| 9255-1106 | WCRG-600 | 600 | RG-230 | 6 1/4 Sq. In. | 2 1/2" 63,5mm | 2 1/2" 63,5mm | 5 3/4" 146,0mm | 2 1/2" 63,5mm | 1 1/8" NC |
| 9255-1112 | WCRG-1200 | 1200 | RG-240/440 | 9 Sq. In. | 3" 76,2mm | 3" 76,2mm | 6 3/4" 171,0mm | 3" 76,2mm | 1 3/8" NC |
| 9255-1120 | WCRG-2000 | 2000 | RG-440/640 | 12 Sq. In. | 3" 76,2mm | 3" 76,2mm | 6 3/4" 171,0mm | 4" 102,0mm | 1 3/4" NC |
| 9255-1075 | GC-600-75 | Clamp Only - Tapped 3/4" for RG-140 Roto-Ground Only | | | | | | | |

| Stock Number | Model Number | Amperage Capacity | Jaw Opening | Cable Conn Capacity | English Length | Metric Length |
|--------------|--------------|-------------------|--|---------------------|----------------|---------------|
| 9210-1150 | GC-600-50 | 500 | 2 1/2" - Depth 1 3/8" 63,5mm - 41,3mm | 1/2" Cap Screw | | |
| 9210-1201 | GC-600-DBP | 600 | 2 1/2" - Depth 1 3/8" 63,5mm - 34,9mm | Double Ball-Point | | |
| 9210-1202 | GC-600-TMP | 600 | 2 1/2" - Depth 1 3/8" 69,5mm - 34,9mm | Tweco Male Plug | | |

| Stock Number | Part Number | Description |
|--------------|-------------|--------------------|
| 9922-2018 | 118 | Work Clamp Adapter |
| 9922-2038 | 138 | Work Clamp Adapter |



"C" TYPE CLAMP PARTS

| Stock Number | Part Number | Description |
|--------------|-------------|---|
| 9920-2100 | CS-6 | Cap Screw - 1/2" x 3/4" NC |
| 9920-2102 | GCM-2-4 | Fitting-No.2 Male Plug (threaded 1/2" NC) |

| Stock Number | Part Number | Description |
|--------------|-------------|---|
| 9920-2103 | GCS-40 | Fitting-Double Ball-Point (threaded 1/2"NC) |
| 9940-2124 | 24R-MBP | Cover |